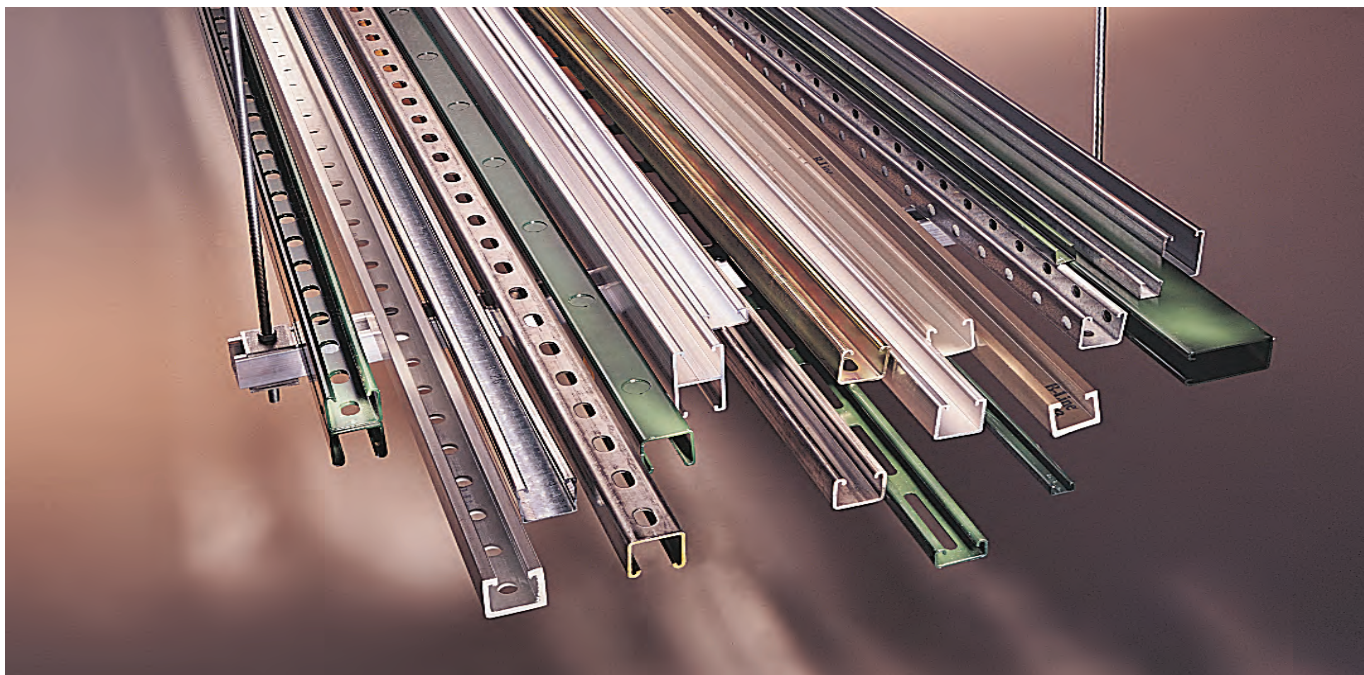


Metal Framing Channels



Channel

Metal framing channel is cold formed on our modern rolling mills from 12 Ga. (2.6mm), 14 Ga. (1.9mm), and 16 Ga. (1.5mm) low carbon steel strips. A continuous slot with inturned lips provides the ability to make attachments at any point.

Lengths & Tolerances

All channels excluding 'SH' style $\pm 1/8"$ (3.2mm) on 10' (3.05m) and $\pm 3/16"$ (4.76mm) on 20' (6.09m)

All 'SH' channels only $\pm 1/4"$ (6.35mm) on 10' (3.05m) and $\pm 1/2"$ (12.70mm) on 20' (6.09m)

Custom lengths are available upon request.

Slots

Slotted series of channels offer full flexibility. A variety of pre-punched slot patterns eliminate the need for precise field measuring for hole locations. Slots offer wide adjustments in the alignment and bolt sizing.

Holes

A variety of pre-punched $9/16"$ (14.3 mm) diameter hole patterns are available in our channels. These hole patterns provide an economical alternative to costly field drilling required for many applications.

Knockouts

When used with series B217-20 Closure Strips, knockout channels can be used to provide an economical U.L. listed surface raceway. Channels are furnished with $7/8"$ (22.2 mm) knockouts on 6" (152 mm) centers, allowing for perfect fixture alignment on spans up to 20' (6.09 m).

Materials & Finishes (Unless otherwise noted)

Steel: Plain & Pre-galvanized

12 Ga. (2.6), 14 Ga. (1.9) and 16 Ga. (1.5)

Note: A minimum order may apply on special material and finishes.

Design Load (Steel & Stainless Steel)

The design loads given for strut beam loads are based on a simple beam condition using an allowable stress of 25,000 psi. This allowable stress results in a safety factor of 1.68. This is based upon virgin steel minimum yield strength of 33,000 psi cold worked during rolling to an average yield stress of 42,000 psi. For aluminum channel loading multiply steel loading by a factor of 0.38.

Finish Code	Finish	Specification
PLN	Plain	ASTM A1011, 33,000 PSI min. yield
GRN	DURA GREEN™	
GLV	Pre-Galvanized	ASTM A653 33,000 PSI min. yield
HDG	Hot-Dipped Galvanized	ASTM A123
YZN	Yellow Zinc Chromate	ASTM B633 SC3 Type II
SS4	Stainless Steel Type 304	ASTM A240
SS6	Stainless Steel Type 316	ASTM A240
AL	Aluminum	Aluminum 6063-T6

Welding

Weld spacing is maintained between 2 1/2 inches (63.5 mm) and 4 inches (101.6 mm) on center. Through high quality control testing of welded channels and continuous monitoring of welding equipment, we provide the most consistent combination channels available today.

Metric

Metric dimensions are shown in parentheses. Unless noted, all metric dimensions are in millimeters.

Selection Chart for Channels, Materials and Hole Patterns

Channel Type	Channel Dimensions		Material & Thickness * Stainless Steel				Channel Hole Pattern **				
	Height	Width	Steel	Alum.	Type 304	Type 316	SH	S	H17/8	TH	KO6
							9/16" x 1/8" slots on 2" centers	13/32" x 3" slots	9/16" diameter holes	9/16" diameter on 1 7/8" centers	7/8" diameter knockouts
			1	2	3	4					
B11	3 1/4" (82.5)	1 5/8" (41.3)	12 Ga.	.105	—	—	1	1	1	—	1
B12	2 7/16" (61.9)	1 5/8" (41.3)	12 Ga.	.105	—	—	1 2	1	1 2	—	1 2
B22	1 5/8" (41.3)	1 5/8" (41.3)	12 Ga.	.105	12 Ga.	12 Ga.	1 2 3 4	1 3	1 2 3 4	1	1 2
B24	1 5/8" (41.3)	1 5/8" (41.3)	14 Ga.	.080	14 Ga.	14 Ga.	1 2 3 4	1	1 2 3 4	—	1 2
B26	1 5/8" (41.3)	1 5/8" (41.3)	16 Ga.	—	—	—	1	1	1	—	1
B32	1 3/8" (34.9)	1 5/8" (41.3)	12 Ga.	—	12 Ga.	—	1 3	1	1 3	—	1
B42	1" (25.4)	1 5/8" (41.3)	12 Ga.	—	12 Ga.	—	1 3	1	1 3	—	1
B52	1 3/16" (20.6)	1 5/8" (41.3)	12 Ga.	—	12 Ga.	12 Ga.	1 3 4	1	1	—	1
B54	1 3/16" (20.6)	1 5/8" (41.3)	14 Ga.	.080	14 Ga.	14 Ga.	1 2 3 4	1	1 2 3 4	—	1 2
B56	1 3/16" (20.6)	1 5/8" (41.3)	16 Ga.	—	—	—	1	1	1	—	1
B62	1 3/16" (20.6)	1 3/16" (20.6)	18 Ga.	—	—	—	—	—	—	—	—
B72	1 3/32" (10.3)	1 3/16" (20.6)	18 Ga.	—	—	—	—	—	—	—	—

The selection has been prepared to provide a reference for available channel, materials and hole patterns. Material types available for various hole patterns are defined by numbers 1 thru 4.

Some stainless steel channels with hole patterns are available on special order only.

*Metric equivalent for thicknesses shown in chart.

** 1 - Steel

12 Ga. = 2.6 mm

18 Ga. = 1.2 mm

2 - Aluminum

14 Ga. = 1.9 mm

.105 = 2.6 mm

3 - Type 304 Stainless Steel

16 Ga. = 1.5 mm

.080 = 2.0 mm

4 - Type 316 Stainless Steel

Properties may vary due to commercial tolerances of the material.

Channel Part Numbering			
Example:			
B22 SH - 120 SS4			
Channel Type	Hole Patterns	Length	Material/Finish
B11	SH (pg. 74)	120	GRN
B12	S (pg. 74)	240	GLV
B22	H178 (pg. 74)		HDG
B24	TH (pg. 75)		PLN
B26	K06 (pg. 75)		YZN
B32	SHA (pg. 75)		SS4 (See page 222)
B42	S58 (pg. 76)		SS6 (See page 222)
B52	M (pg. 76)		AL (See pages 219-220)
B54	H25 (pg. 76)		
B56	Leave blank for no hole pattern		
B62Δ			
B72Δ	Δ Hole patterns are not available on these channel sizes		

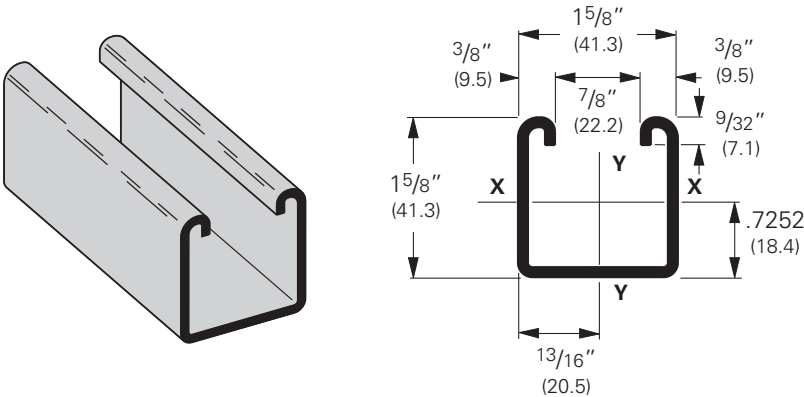
Reference page 48 for general fitting and standard finish specifications.

B22 Channel

B22

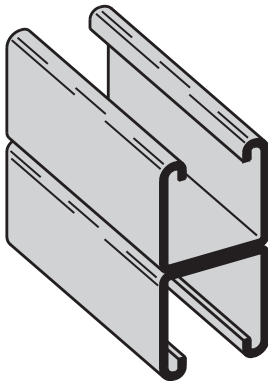
- Thickness: 12 Gauge (2.6 mm)
- Standard lengths: 10' (3.05 m) & 20' (6.09 m)
- Standard finishes: Plain, DURA GREEN™, Pre-Galvanized, Hot-Dipped Galvanized, Stainless Steel Type 304 or 316, Aluminum
- Weight: 1.90 Lbs./Ft. (2.83 kg/m)

Note:
Aluminum loading, for B22 & B22A, can be determined by multiplying load data times a factor of 0.38

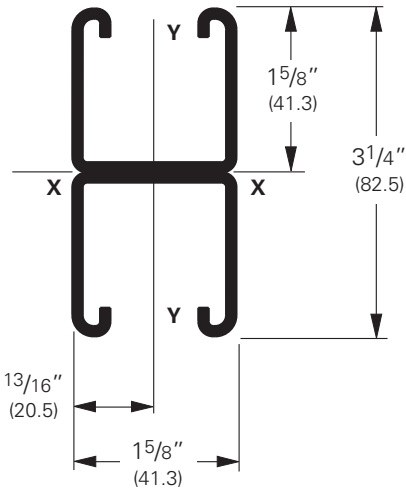


Section Properties			X - X Axis				Y - Y Axis			
Channel	Weight lbs./ft. kg/m	Areas of Section sq. in. cm²	Moment of Inertia (I) in.⁴ cm⁴	Section Modulus (S) in.³ cm³	Radius of Gyration (r) in. cm	Moment of Inertia (I) in.⁴ cm⁴	Section Modulus (S) in.³ cm³	Radius of Gyration (r) in. cm		
B22	1.910 (2.84)	.562 (3.62)	.1912 (7.96)	.2125 (3.48)	.583 (1.48)	.2399 (9.99)	.2953 (4.84)	.653 (1.66)		
B22A	3.820 (5.69)	1.124 (7.25)	.9732 (40.51)	.5989 (9.81)	.931 (2.36)	.4798 (19.97)	.5905 (9.68)	.653 (1.66)		
B22X	6.649 (9.89)	1.956 (12.62)	4.1484(172.67)	1.7019 (27.89)	1.456 (3.70)	1.1023 (45.88)	1.2027 (19.71)	.751 (1.91)		

Calculations of section properties are based on metal thicknesses as determined by the AISI Cold-Formed Steel Design Manual.



B22A
Wt. 3.80 Lbs./Ft. (5.65 kg/m)



B22 Beam Loading Data

Beam Loading

Beam Span In. mm		Channel Style	Uniform Load and Deflection				Uniform Load @ Deflection =			
			Lbs. kN		In. mm		1/240 Span		1/360 Span	
							Lbs. kN		Lbs. kN	
12 (305)		B22	2610 (11.61)		.014 (.35)		2610 (11.61)		2610 (11.61)	
		B22A	2610* (11.61)		.002 (.05)		2610* (11.61)		2610* (11.61)	
		B22X	5790* (25.75)		.001 (.02)		5790* (25.75)		5790* (25.75)	
18 (457)		B22	2269 (10.09)		.031 (.79)		2269 (10.09)		2269 (10.09)	
		B22A	2610* (11.61)		.007 (.18)		2610* (11.61)		2610* (11.61)	
		B22X	5790* (25.75)		.003 (.07)		5790* (25.75)		5790* (25.75)	
24 (609)		B22	1702 (7.57)		.056 (1.42)		1702 (7.57)		1702 (7.57)	
		B22A	2610* (11.61)		.017 (.43)		2610* (11.61)		2610* (11.61)	
		B22X	5790* (25.75)		.008 (.20)		5790* (25.75)		5790* (25.75)	
30 (762)		B22	1361 (6.05)		.087 (2.21)		1361 (6.05)		1294 (5.75)	
		B22A	2610* (11.61)		.033 (.84)		2610* (11.61)		2610* (11.61)	
		B22X	5790* (25.75)		.017 (.73)		5790* (25.75)		5790* (25.75)	
36 (914)		B22	1135 (5.05)		.126 (3.20)		1135 (5.05)		899 (4.00)	
		B22A	2610* (11.61)		.057 (1.45)		2610* (11.61)		2610* (11.61)	
		B22X	5790* (25.75)		.029 (.73)		5790* (25.75)		5790* (25.75)	
42 (1067)		B22	972 (4.32)		.172 (4.37)		972 (4.32)		660 (2.93)	
		B22A	2610* (11.61)		.091 (2.31)		2610* (11.61)		2610* (11.61)	
		B22X	5790* (25.75)		.046 (1.17)		5790* (25.75)		5790* (25.75)	
48 (1219)		B22	851 (3.78)		.224 (5.69)		758 (3.37)		505 (2.24)	
		B22A	2405 (10.70)		.125 (3.17)		2405 (10.70)		2405 (10.70)	
		B22X	5790* (25.75)		.068 (1.73)		5790* (25.75)		5790* (25.75)	
54 (1371)		B22	756 (3.36)		.284 (7.21)		599 (2.66)		399 (1.77)	
		B22A	2138 (9.51)		.158 (4.01)		2138 (9.51)		2024 (9.00)	
		B22X	5790* (25.75)		.097 (2.46)		5790* (25.75)		5790* (25.75)	
60 (1524)		B22	681 (3.03)		.351 (8.91)		485 (2.16)		323 (1.44)	
		B22A	1924 (8.56)		.195 (4.95)		1924 (8.56)		1640 (7.29)	
		B22X	5645 (25.11)		.130 (3.30)		5645 (25.11)		5645 (25.11)	
66 (1676)		B22	619 (2.75)		.424 (10.77)		401 (1.78)		267 (1.19)	
		B22A	1749 (7.78)		.236 (5.99)		1749 (7.78)		1355 (6.03)	
		B22X	5132 (22.83)		.158 (4.01)		5132 (22.83)		5132 (22.83)	
72 (1829)		B22	567 (2.52)		.505 (12.83)		337 (1.50)		225 (1.00)	
		B22A	1603 (7.13)		.281 (7.14)		1603 (7.13)		1139 (5.06)	
		B22X	4704 (20.92)		.188 (4.77)		4704 (20.92)		4704 (20.92)	
78 (1981)		B22	524 (2.33)		.593 (15.06)		287 (1.27)		191 (0.85)	
		B22A	1480 (6.58)		.330 (8.38)		1455 (6.47)		970 (4.31)	
		B22X	4342 (19.31)		.220 (5.59)		4342 (19.31)		4270 (18.99)	
84 (2133)		B22	486 (2.16)		.687 (17.45)		248 (1.10)		165 (0.73)	
		B22A	1374 (6.11)		.383 (9.73)		1255 (5.58)		837 (3.72)	
		B22X	4032 (17.93)		.255 (6.48)		4032 (17.93)		3682 (16.38)	
90 (2286)		B22	454 (2.02)		.789 (20.04)		216 (0.96)		144 (0.64)	
		B22A	1283 (5.71)		.440 (11.17)		1093 (4.86)		729 (3.24)	
		B22X	3763 (16.74)		.293 (7.44)		3763 (16.74)		3207 (14.26)	
96 (2438)		B22	425 (1.89)		.898 (22.81)		190 (0.84)		126 (0.56)	
		B22A	1202 (5.35)		.500 (12.70)		961 (4.27)		640 (2.85)	
		B22X	3528 (15.69)		.334 (8.48)		3528 (15.69)		2819 (12.54)	
102 (2591)		B22	400 (1.78)		1.013 (25.73)		168 (0.75)		112 (0.50)	
		B22A	1132 (5.03)		.565 (14.35)		851 (3.78)		567 (2.52)	
		B22X	3320 (14.77)		.377 (9.57)		3320 (14.77)		2497 (11.11)	
108 (2743)		B22	378 (1.68)		1.136 (28.85)		150 (0.67)		100 (0.44)	
		B22A	1069 (4.75)		.633 (16.08)		759 (3.37)		506 (2.25)	
		B22X	3136 (13.95)		.422 (10.72)		3136 (13.95)		2227 (9.90)	
114 (2895)		B22	358 (1.59)		1.266 (32.15)		134 (0.59)		90 (0.40)	
		B22A	1013 (4.50)		.706 (17.93)		681 (3.03)		454 (2.02)	
		B22X	2971 (13.21)		.471 (11.96)		2971 (13.21)		1999 (8.89)	
120 (3048)		B22	340 (1.51)		1.403 (35.63)		121 (0.54)		81 (0.36)	
		B22A	962 (4.28)		.782 (19.86)		615 (2.73)		410 (1.82)	
		B22X	2822 (12.55)		.521 (13.23)		2706 (12.04)		1804 (8.02)	

Based on simple beam condition using an allowable design stress of 25,000 psi (172 MPa) in accordance with MFMA, with adequate lateral bracing (see page 12 for further explanation). Actual yield point of cold rolled steel is 42,000 psi. To determine concentrated load capacity at mid span, multiply uniform load by 0.5 and corresponding deflection by 0.8. *Failure determined by weld shear.

Reference page 48 for general fitting and standard finish specifications.

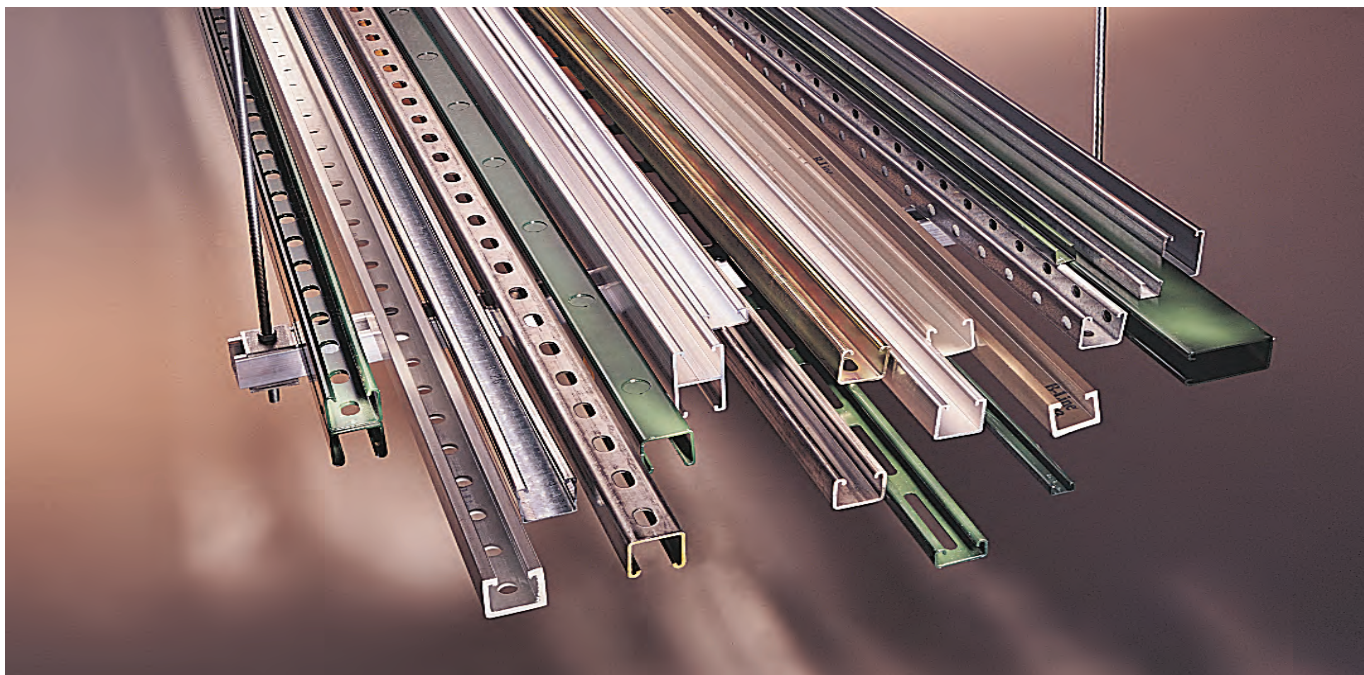
B22 Column Loading Data

Column Loading

Unbraced Height In. mm		Channel Style	Max. Column Loading K = .80 Loaded @ C.G.				Max. Column Loading (Loaded @ C.G.)					
			Loaded @ C.G.		Loaded @ Slot Face		K = .65		K = 1.0		K = 1.2	
			Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN
12	(305)	B22	10454	(46.50)	4276	(19.12)	10598	(47.14)	10222	(45.47)	9950	(44.26)
		B22A	21625	(96.19)	7002	(31.14)	21677	(96.42)	21539	(95.81)	21433	(95.34)
		B22X	46948	(208.83)	18975	(84.40)	47061	(209.34)	46761	(208.00)	46531	(206.98)
18	(457)	B22	9950	(44.26)	4153	(18.47)	10253	(45.62)	9481	(42.17)	8955	(39.83)
		B22A	21433	(95.34)	6959	(30.95)	21551	(95.86)	21239	(94.47)	21001	(93.42)
		B22X	46531	(206.98)	18859	(83.90)	46787	(208.12)	46110	(205.11)	45593	(202.81)
24	(609)	B22	9311	(41.42)	3993	(17.76)	9801	(43.60)	8582	(38.17)	7801	(34.70)
		B22A	21164	(94.14)	6898	(30.68)	21373	(95.07)	20819	(92.61)	20397	(90.73)
		B22X	45947	(204.38)	18693	(84.44)	46401	(206.40)	45198	(201.05)	44282	(196.97)
30	(762)	B22	8582	(38.17)	3802	(16.91)	9268	(41.22)	7601	(33.81)	6595	(29.33)
		B22A	20819	(92.61)	6821	(30.34)	21145	(94.06)	20279	(90.20)	19619	(87.27)
		B22X	45198	(201.05)	18485	(82.22)	45906	(204.20)	44026	(195.84)	42593	(189.46)
36	(914)	B22	7801	(34.70)	3589	(15.96)	8676	(38.59)	6595	(28.33)	5392	(23.98)
		B22A	20397	(90.73)	6728	(29.93)	20866	(92.81)	19619	(87.27)	18669	(83.04)
		B22X	44282	(196.97)	18233	(81.10)	45300	(201.50)	42593	(189.46)	40530	(180.28)
42	(1067)	B22	6998	(31.13)	3360	(14.94)	8048	(35.80)	5595	(24.89)	4444	(19.77)
		B22A	19898	(88.51)	6620	(29.45)	20537	(91.33)	18840	(83.80)	17546	(78.05)
		B22X	43198	(192.15)	17940	(79.80)	44586	(198.33)	40901	(181.94)	38092	(169.44)
48	(1219)	B22	6193	(27.55)	3118	(13.87)	7401	(32.92)	4718	(20.99)	3791	(16.86)
		B22A	19322	(85.95)	6496	(28.89)	20157	(89.66)	17940	(79.80)	16251	(72.29)
		B22X	41948	(186.59)	17604	(78.30)	43761	(194.57)	38948	(173.25)	35281	(156.94)
54	(1371)	B22	5392	(23.98)	2864	(12.74)	6746	(30.01)	4090	(18.19)	3310	(14.72)
		B22A	18669	(83.04)	6263	(27.86)	19276	(87.74)	16920	(75.26)	14782	(65.75)
		B22X	40530	(180.28)	16973	(75.50)	42825	(190.49)	36733	(163.39)	32092	(142.75)
60	(1524)	B22	4718	(20.99)	2631	(11.70)	6093	(27.10)	3616	(16.08)	2936	(13.06)
		B22A	17940	(79.80)	5340	(23.75)	19244	(85.60)	15781	(70.20)	13141	(58.45)
		B22X	38948	(173.25)	14471	(64.37)	41779	(185.84)	34260	(152.39)	28529	(126.90)
66	(1676)	B22	4202	(18.69)	2434	(10.83)	5441	(24.20)	3242	(14.42)	2634	(11.71)
		B22A	17134	(76.21)	4587	(20.40)	18712	(83.23)	14521	(64.59)	11328	(50.39)
		B22X	37198	(165.46)	12431	(55.29)	40624	(180.70)	31525	(140.23)	24593	(109.39)
72	(1829)	B22	3791	(16.86)	2264	(10.07)	4869	(21.66)	2936	(13.06)	2381	(10.59)
		B22A	16251	(72.29)	3968	(17.65)	18129	(80.64)	13141	(58.45)	9524	(42.36)
		B22X	35281	(156.94)	10753	(47.83)	39358	(175.07)	28529	(126.90)	20676	(91.97)
78	(1981)	B22	3456	(15.37)	2116	(9.41)	4412	(19.62)	2680	(11.92)	2166	(9.63)
		B22A	15291	(68.02)	3456	(15.37)	17496	(77.82)	11642	(51.78)	8115	(36.10)
		B22X	33197	(147.67)	9366	(41.66)	37984	(168.96)	25275	(112.43)	17617	(78.36)
84	(2133)	B22	3176	(14.13)	1984	(8.82)	4037	(17.96)	2461	(10.95)	1980	(8.81)
		B22A	14255	(63.41)	3028	(13.47)	16812	(74.78)	10076	(44.82)	6998	(31.13)
		B22X	30947	(137.66)	8206	(36.50)	36499	(162.35)	21875	(97.30)	15192	(67.58)
90	(2286)	B22	2936	(13.06)	1867	(8.30)	3724	(16.56)	2270	(10.10)	1816	(8.08)
		B22A	13141	(58.45)	2667	(11.86)	16077	(71.51)	8778	(39.04)	6096	(27.11)
		B22X	28529	(126.90)	7227	(32.15)	34903	(155.25)	19057	(84.77)	13234	(58.87)
96	(2438)	B22	2728	(16.58)	1761	(7.83)	3456	(15.37)	2101	(9.34)	1671	(7.43)
		B22A	11951	(53.16)	2359	(10.49)	15291	(68.02)	7715	(34.32)	5357	(23.83)
		B22X	25945	(115.41)	6393	(28.44)	33197	(147.67)	16749	(74.50)	11630	(51.73)
102	(2591)	B22	2545	(11.32)	1664	(7.40)	3225	(14.34)	1951	(8.68)	1542**	(6.34)
		B22A	10678	(47.50)	2093	(9.31)	14455	(64.30)	6834	(30.40)	4746	(21.11)
		B22X	23182	(103.12)	5672	(25.23)	31382	(139.59)	14836	(65.99)	10303	(45.83)
108	(2743)	B22	2381	(10.59)	1575	(7.00)	3022	(13.44)	1816	(8.08)	1426**	(6.60)
		B22A	9524	(42.36)	1867	(8.30)	13568	(60.35)	6096	(27.11)	4233	(18.83)
		B22X	20676	(91.97)	5059	(22.50)	29456	(131.03)	13234	(58.87)	9190	(40.88)
114	(2895)	B22	2234	(9.94)	1494	(6.64)	2842	(12.64)	1694	(7.53)	1322**	(5.88)
		B22A	8548	(38.02)	1675	(7.45)	12630	(56.18)	5471	(24.33)	3799**	(16.90)
		B22X	18558	(82.55)	4539	(20.19)	27420	(121.97)	11877	(52.83)	8247	(36.68)
120	(3048)	B22	2101	(9.34)	1418	(6.31)	2680	(11.92)	1583**	(7.04)	1228**	(5.46)
		B22A	7715	(34.32)	1512	(6.72)	11642	(51.78)	4937	(21.96)	3429**	(15.25)
		B22X	16749	(74.50)	4097	(18.22)	25275	(112.43)	10718	(47.67)	7444	(33.11)

**Where the slenderness ratio $\frac{KL}{r}$ exceeds 200, and K = end fixity factor, L = actual length and r = radius of gyration.

Metal Framing Channels



Channel

Metal framing channel is cold formed on our modern rolling mills from 12 Ga. (2.6mm), 14 Ga. (1.9mm), and 16 Ga. (1.5mm) low carbon steel strips. A continuous slot with inturned lips provides the ability to make attachments at any point.

Lengths & Tolerances

All channels excluding 'SH' style $\pm 1/8"$ (3.2mm) on 10' (3.05m) and $\pm 3/16"$ (4.76mm) on 20' (6.09m)

All 'SH' channels only $\pm 1/4"$ (6.35mm) on 10' (3.05m) and $\pm 1/2"$ (12.70mm) on 20' (6.09m)

Custom lengths are available upon request.

Slots

Slotted series of channels offer full flexibility. A variety of pre-punched slot patterns eliminate the need for precise field measuring for hole locations. Slots offer wide adjustments in the alignment and bolt sizing.

Holes

A variety of pre-punched $9/16"$ (14.3 mm) diameter hole patterns are available in our channels. These hole patterns provide an economical alternative to costly field drilling required for many applications.

Knockouts

When used with series B217-20 Closure Strips, knockout channels can be used to provide an economical U.L. listed surface raceway. Channels are furnished with $7/8"$ (22.2 mm) knockouts on 6" (152 mm) centers, allowing for perfect fixture alignment on spans up to 20' (6.09 m).

Materials & Finishes (Unless otherwise noted)

Steel: Plain & Pre-galvanized

12 Ga. (2.6), 14 Ga. (1.9) and 16 Ga. (1.5)

Note: A minimum order may apply on special material and finishes.

Design Load (Steel & Stainless Steel)

The design loads given for strut beam loads are based on a simple beam condition using an allowable stress of 25,000 psi. This allowable stress results in a safety factor of 1.68. This is based upon virgin steel minimum yield strength of 33,000 psi cold worked during rolling to an average yield stress of 42,000 psi. For aluminum channel loading multiply steel loading by a factor of 0.38.

Finish Code	Finish	Specification
PLN	Plain	ASTM A1011, 33,000 PSI min. yield
GRN	DURA GREEN™	
GLV	Pre-Galvanized	ASTM A653 33,000 PSI min. yield
HDG	Hot-Dipped Galvanized	ASTM A123
YZN	Yellow Zinc Chromate	ASTM B633 SC3 Type II
SS4	Stainless Steel Type 304	ASTM A240
SS6	Stainless Steel Type 316	ASTM A240
AL	Aluminum	Aluminum 6063-T6

Welding

Weld spacing is maintained between 2 1/2 inches (63.5 mm) and 4 inches (101.6 mm) on center. Through high quality control testing of welded channels and continuous monitoring of welding equipment, we provide the most consistent combination channels available today.

Metric

Metric dimensions are shown in parentheses. Unless noted, all metric dimensions are in millimeters.

Selection Chart for Channels, Materials and Hole Patterns

Channel Type	Channel Dimensions		Material & Thickness * Stainless Steel				Channel Hole Pattern **				
	Height	Width	Steel	Alum.	Type 304	Type 316	SH	S	H17/8	TH	KO6
							9/16" x 1/8" slots on 2" centers	13/32" x 3" slots	9/16" diameter holes	9/16" diameter on 1 7/8" centers	7/8" diameter knockouts
			1	2	3	4					
B11	3 1/4" (82.5)	1 5/8" (41.3)	12 Ga.	.105	—	—	1	1	1	—	1
B12	2 7/16" (61.9)	1 5/8" (41.3)	12 Ga.	.105	—	—	1 2	1	1 2	—	1 2
B22	1 5/8" (41.3)	1 5/8" (41.3)	12 Ga.	.105	12 Ga.	12 Ga.	1 2 3 4	1 3	1 2 3 4	1	1 2
B24	1 5/8" (41.3)	1 5/8" (41.3)	14 Ga.	.080	14 Ga.	14 Ga.	1 2 3 4	1	1 2 3 4	—	1 2
B26	1 5/8" (41.3)	1 5/8" (41.3)	16 Ga.	—	—	—	1	1	1	—	1
B32	1 3/8" (34.9)	1 5/8" (41.3)	12 Ga.	—	12 Ga.	—	1 3	1	1 3	—	1
B42	1" (25.4)	1 5/8" (41.3)	12 Ga.	—	12 Ga.	—	1 3	1	1 3	—	1
B52	1 3/16" (20.6)	1 5/8" (41.3)	12 Ga.	—	12 Ga.	12 Ga.	1 3 4	1	1	—	1
B54	1 3/16" (20.6)	1 5/8" (41.3)	14 Ga.	.080	14 Ga.	14 Ga.	1 2 3 4	1	1 2 3 4	—	1 2
B56	1 3/16" (20.6)	1 5/8" (41.3)	16 Ga.	—	—	—	1	1	1	—	1
B62	1 3/16" (20.6)	1 3/16" (20.6)	18 Ga.	—	—	—	—	—	—	—	—
B72	1 3/32" (10.3)	1 3/16" (20.6)	18 Ga.	—	—	—	—	—	—	—	—

The selection has been prepared to provide a reference for available channel, materials and hole patterns. Material types available for various hole patterns are defined by numbers 1 thru 4.

Some stainless steel channels with hole patterns are available on special order only.

*Metric equivalent for thicknesses shown in chart.

** 1 - Steel

12 Ga. = 2.6 mm

18 Ga. = 1.2 mm

2 - Aluminum

14 Ga. = 1.9 mm

.105 = 2.6 mm

3 - Type 304 Stainless Steel

16 Ga. = 1.5 mm

.080 = 2.0 mm

4 - Type 316 Stainless Steel

Properties may vary due to commercial tolerances of the material.

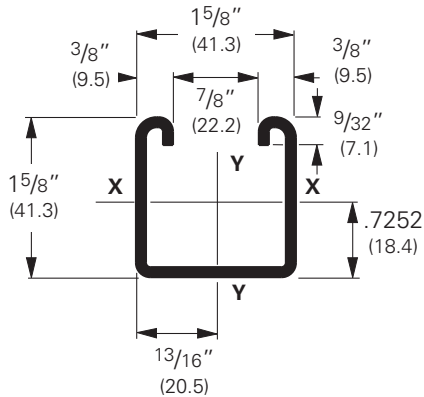
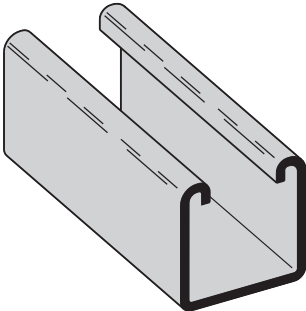
Channel Part Numbering			
Example:			
B22 SH - 120 SS4			
Channel Type	Hole Patterns	Length	Material/Finish
B11	SH (pg. 74)	120	GRN
B12	S (pg. 74)	240	GLV
B22	H178 (pg. 74)		HDG
B24	TH (pg. 75)		PLN
B26	K06 (pg. 75)		YZN
B32	SHA (pg. 75)		SS4 (See page 222)
B42	S58 (pg. 76)		SS6 (See page 222)
B52	M (pg. 76)		AL (See pages 219-220)
B54	H25 (pg. 76)		
B56	Leave blank for no hole pattern		
B62Δ			
B72Δ	Δ Hole patterns are not available on these channel sizes		

Reference page 48 for general fitting and standard finish specifications.

B22 Channel

B22

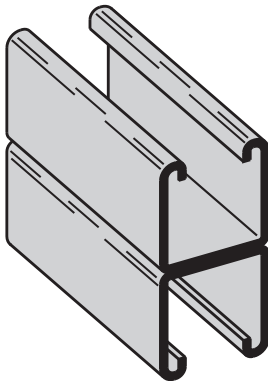
- Thickness: 12 Gauge (2.6 mm)
- Standard lengths: 10' (3.05 m) & 20' (6.09 m)
- Standard finishes: Plain, DURA GREEN™, Pre-Galvanized, Hot-Dipped Galvanized, Stainless Steel Type 304 or 316, Aluminum
- Weight: 1.90 Lbs./Ft. (2.83 kg/m)



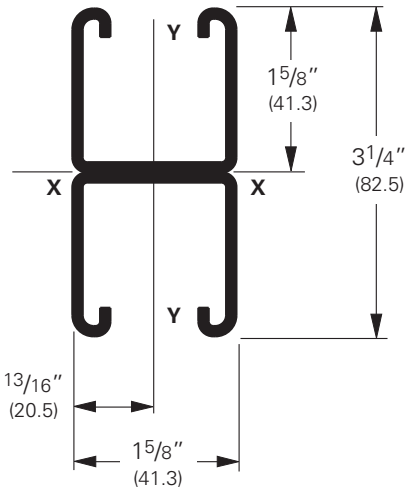
Note:
Aluminum loading, for B22 & B22A, can be determined by multiplying load data times a factor of 0.38

Section Properties				X - X Axis						Y - Y Axis						
Channel	Weight		Areas of Section		Moment of Inertia (I)		Section Modulus (S)		Radius of Gyration (r)		Moment of Inertia (I)		Section Modulus (S)		Radius of Gyration (r)	
	lbs./ft.	kg/m	sq. in.	cm ²	in. ⁴	cm ⁴	in. ³	cm ³	in.	cm	in. ⁴	cm ⁴	in. ³	cm ³	in.	cm
B22	1.910	(2.84)	.562	(3.62)	.1912	(7.96)	.2125	(3.48)	.583	(1.48)	.2399	(9.99)	.2953	(4.84)	.653	(1.66)
B22A	3.820	(5.69)	1.124	(7.25)	.9732	(40.51)	.5989	(9.81)	.931	(2.36)	.4798	(19.97)	.5905	(9.68)	.653	(1.66)
B22X	6.649	(9.89)	1.956	(12.62)	4.1484	(172.67)	1.7019	(27.89)	1.456	(3.70)	1.1023	(45.88)	1.2027	(19.71)	.751	(1.91)

Calculations of section properties are based on metal thicknesses as determined by the AISI Cold-Formed Steel Design Manual.



B22A
Wt. 3.80 Lbs./Ft. (5.65 kg/m)



B22 Beam Loading Data

Beam Loading

Beam Span In. mm		Channel Style	Uniform Load and Deflection				Uniform Load @ Deflection =			
			Lbs. kN		In. mm		1/240 Span		1/360 Span	
							Lbs. kN		Lbs. kN	
12 (305)		B22	2610 (11.61)		.014 (.35)		2610 (11.61)		2610 (11.61)	
		B22A	2610* (11.61)		.002 (.05)		2610* (11.61)		2610* (11.61)	
		B22X	5790* (25.75)		.001 (.02)		5790* (25.75)		5790* (25.75)	
18 (457)		B22	2269 (10.09)		.031 (.79)		2269 (10.09)		2269 (10.09)	
		B22A	2610* (11.61)		.007 (.18)		2610* (11.61)		2610* (11.61)	
		B22X	5790* (25.75)		.003 (.07)		5790* (25.75)		5790* (25.75)	
24 (609)		B22	1702 (7.57)		.056 (1.42)		1702 (7.57)		1702 (7.57)	
		B22A	2610* (11.61)		.017 (.43)		2610* (11.61)		2610* (11.61)	
		B22X	5790* (25.75)		.008 (.20)		5790* (25.75)		5790* (25.75)	
30 (762)		B22	1361 (6.05)		.087 (2.21)		1361 (6.05)		1294 (5.75)	
		B22A	2610* (11.61)		.033 (.84)		2610* (11.61)		2610* (11.61)	
		B22X	5790* (25.75)		.017 (.73)		5790* (25.75)		5790* (25.75)	
36 (914)		B22	1135 (5.05)		.126 (3.20)		1135 (5.05)		899 (4.00)	
		B22A	2610* (11.61)		.057 (1.45)		2610* (11.61)		2610* (11.61)	
		B22X	5790* (25.75)		.029 (.73)		5790* (25.75)		5790* (25.75)	
42 (1067)		B22	972 (4.32)		.172 (4.37)		972 (4.32)		660 (2.93)	
		B22A	2610* (11.61)		.091 (2.31)		2610* (11.61)		2610* (11.61)	
		B22X	5790* (25.75)		.046 (1.17)		5790* (25.75)		5790* (25.75)	
48 (1219)		B22	851 (3.78)		.224 (5.69)		758 (3.37)		505 (2.24)	
		B22A	2405 (10.70)		.125 (3.17)		2405 (10.70)		2405 (10.70)	
		B22X	5790* (25.75)		.068 (1.73)		5790* (25.75)		5790* (25.75)	
54 (1371)		B22	756 (3.36)		.284 (7.21)		599 (2.66)		399 (1.77)	
		B22A	2138 (9.51)		.158 (4.01)		2138 (9.51)		2024 (9.00)	
		B22X	5790* (25.75)		.097 (2.46)		5790* (25.75)		5790* (25.75)	
60 (1524)		B22	681 (3.03)		.351 (8.91)		485 (2.16)		323 (1.44)	
		B22A	1924 (8.56)		.195 (4.95)		1924 (8.56)		1640 (7.29)	
		B22X	5645 (25.11)		.130 (3.30)		5645 (25.11)		5645 (25.11)	
66 (1676)		B22	619 (2.75)		.424 (10.77)		401 (1.78)		267 (1.19)	
		B22A	1749 (7.78)		.236 (5.99)		1749 (7.78)		1355 (6.03)	
		B22X	5132 (22.83)		.158 (4.01)		5132 (22.83)		5132 (22.83)	
72 (1829)		B22	567 (2.52)		.505 (12.83)		337 (1.50)		225 (1.00)	
		B22A	1603 (7.13)		.281 (7.14)		1603 (7.13)		1139 (5.06)	
		B22X	4704 (20.92)		.188 (4.77)		4704 (20.92)		4704 (20.92)	
78 (1981)		B22	524 (2.33)		.593 (15.06)		287 (1.27)		191 (0.85)	
		B22A	1480 (6.58)		.330 (8.38)		1455 (6.47)		970 (4.31)	
		B22X	4342 (19.31)		.220 (5.59)		4342 (19.31)		4270 (18.99)	
84 (2133)		B22	486 (2.16)		.687 (17.45)		248 (1.10)		165 (0.73)	
		B22A	1374 (6.11)		.383 (9.73)		1255 (5.58)		837 (3.72)	
		B22X	4032 (17.93)		.255 (6.48)		4032 (17.93)		3682 (16.38)	
90 (2286)		B22	454 (2.02)		.789 (20.04)		216 (0.96)		144 (0.64)	
		B22A	1283 (5.71)		.440 (11.17)		1093 (4.86)		729 (3.24)	
		B22X	3763 (16.74)		.293 (7.44)		3763 (16.74)		3207 (14.26)	
96 (2438)		B22	425 (1.89)		.898 (22.81)		190 (0.84)		126 (0.56)	
		B22A	1202 (5.35)		.500 (12.70)		961 (4.27)		640 (2.85)	
		B22X	3528 (15.69)		.334 (8.48)		3528 (15.69)		2819 (12.54)	
102 (2591)		B22	400 (1.78)		1.013 (25.73)		168 (0.75)		112 (0.50)	
		B22A	1132 (5.03)		.565 (14.35)		851 (3.78)		567 (2.52)	
		B22X	3320 (14.77)		.377 (9.57)		3320 (14.77)		2497 (11.11)	
108 (2743)		B22	378 (1.68)		1.136 (28.85)		150 (0.67)		100 (0.44)	
		B22A	1069 (4.75)		.633 (16.08)		759 (3.37)		506 (2.25)	
		B22X	3136 (13.95)		.422 (10.72)		3136 (13.95)		2227 (9.90)	
114 (2895)		B22	358 (1.59)		1.266 (32.15)		134 (0.59)		90 (0.40)	
		B22A	1013 (4.50)		.706 (17.93)		681 (3.03)		454 (2.02)	
		B22X	2971 (13.21)		.471 (11.96)		2971 (13.21)		1999 (8.89)	
120 (3048)		B22	340 (1.51)		1.403 (35.63)		121 (0.54)		81 (0.36)	
		B22A	962 (4.28)		.782 (19.86)		615 (2.73)		410 (1.82)	
		B22X	2822 (12.55)		.521 (13.23)		2706 (12.04)		1804 (8.02)	

Based on simple beam condition using an allowable design stress of 25,000 psi (172 MPa) in accordance with MFMA, with adequate lateral bracing (see page 12 for further explanation). Actual yield point of cold rolled steel is 42,000 psi. To determine concentrated load capacity at mid span, multiply uniform load by 0.5 and corresponding deflection by 0.8. *Failure determined by weld shear.

Reference page 48 for general fitting and standard finish specifications.

B22 Column Loading Data

Column Loading

Unbraced Height In. mm		Channel Style	Max. Column Loading K = .80 Loaded @ C.G.				Max. Column Loading (Loaded @ C.G.)					
			Loaded @ C.G.		Loaded @ Slot Face		K = .65		K = 1.0		K = 1.2	
			Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN
12	(305)	B22	10454	(46.50)	4276	(19.12)	10598	(47.14)	10222	(45.47)	9950	(44.26)
		B22A	21625	(96.19)	7002	(31.14)	21677	(96.42)	21539	(95.81)	21433	(95.34)
		B22X	46948	(208.83)	18975	(84.40)	47061	(209.34)	46761	(208.00)	46531	(206.98)
18	(457)	B22	9950	(44.26)	4153	(18.47)	10253	(45.62)	9481	(42.17)	8955	(39.83)
		B22A	21433	(95.34)	6959	(30.95)	21551	(95.86)	21239	(94.47)	21001	(93.42)
		B22X	46531	(206.98)	18859	(83.90)	46787	(208.12)	46110	(205.11)	45593	(202.81)
24	(609)	B22	9311	(41.42)	3993	(17.76)	9801	(43.60)	8582	(38.17)	7801	(34.70)
		B22A	21164	(94.14)	6898	(30.68)	21373	(95.07)	20819	(92.61)	20397	(90.73)
		B22X	45947	(204.38)	18693	(84.44)	46401	(206.40)	45198	(201.05)	44282	(196.97)
30	(762)	B22	8582	(38.17)	3802	(16.91)	9268	(41.22)	7601	(33.81)	6595	(29.33)
		B22A	20819	(92.61)	6821	(30.34)	21145	(94.06)	20279	(90.20)	19619	(87.27)
		B22X	45198	(201.05)	18485	(82.22)	45906	(204.20)	44026	(195.84)	42593	(189.46)
36	(914)	B22	7801	(34.70)	3589	(15.96)	8676	(38.59)	6595	(28.33)	5392	(23.98)
		B22A	20397	(90.73)	6728	(29.93)	20866	(92.81)	19619	(87.27)	18669	(83.04)
		B22X	44282	(196.97)	18233	(81.10)	45300	(201.50)	42593	(189.46)	40530	(180.28)
42	(1067)	B22	6998	(31.13)	3360	(14.94)	8048	(35.80)	5595	(24.89)	4444	(19.77)
		B22A	19898	(88.51)	6620	(29.45)	20537	(91.33)	18840	(83.80)	17546	(78.05)
		B22X	43198	(192.15)	17940	(79.80)	44586	(198.33)	40901	(181.94)	38092	(169.44)
48	(1219)	B22	6193	(27.55)	3118	(13.87)	7401	(32.92)	4718	(20.99)	3791	(16.86)
		B22A	19322	(85.95)	6496	(28.89)	20157	(89.66)	17940	(79.80)	16251	(72.29)
		B22X	41948	(186.59)	17604	(78.30)	43761	(194.57)	38948	(173.25)	35281	(156.94)
54	(1371)	B22	5392	(23.98)	2864	(12.74)	6746	(30.01)	4090	(18.19)	3310	(14.72)
		B22A	18669	(83.04)	6263	(27.86)	19276	(87.74)	16920	(75.26)	14782	(65.75)
		B22X	40530	(180.28)	16973	(75.50)	42825	(190.49)	36733	(163.39)	32092	(142.75)
60	(1524)	B22	4718	(20.99)	2631	(11.70)	6093	(27.10)	3616	(16.08)	2936	(13.06)
		B22A	17940	(79.80)	5340	(23.75)	19244	(85.60)	15781	(70.20)	13141	(58.45)
		B22X	38948	(173.25)	14471	(64.37)	41779	(185.84)	34260	(152.39)	28529	(126.90)
66	(1676)	B22	4202	(18.69)	2434	(10.83)	5441	(24.20)	3242	(14.42)	2634	(11.71)
		B22A	17134	(76.21)	4587	(20.40)	18712	(83.23)	14521	(64.59)	11328	(50.39)
		B22X	37198	(165.46)	12431	(55.29)	40624	(180.70)	31525	(140.23)	24593	(109.39)
72	(1829)	B22	3791	(16.86)	2264	(10.07)	4869	(21.66)	2936	(13.06)	2381	(10.59)
		B22A	16251	(72.29)	3968	(17.65)	18129	(80.64)	13141	(58.45)	9524	(42.36)
		B22X	35281	(156.94)	10753	(47.83)	39358	(175.07)	28529	(126.90)	20676	(91.97)
78	(1981)	B22	3456	(15.37)	2116	(9.41)	4412	(19.62)	2680	(11.92)	2166	(9.63)
		B22A	15291	(68.02)	3456	(15.37)	17496	(77.82)	11642	(51.78)	8115	(36.10)
		B22X	33197	(147.67)	9366	(41.66)	37984	(168.96)	25275	(112.43)	17617	(78.36)
84	(2133)	B22	3176	(14.13)	1984	(8.82)	4037	(17.96)	2461	(10.95)	1980	(8.81)
		B22A	14255	(63.41)	3028	(13.47)	16812	(74.78)	10076	(44.82)	6998	(31.13)
		B22X	30947	(137.66)	8206	(36.50)	36499	(162.35)	21875	(97.30)	15192	(67.58)
90	(2286)	B22	2936	(13.06)	1867	(8.30)	3724	(16.56)	2270	(10.10)	1816	(8.08)
		B22A	13141	(58.45)	2667	(11.86)	16077	(71.51)	8778	(39.04)	6096	(27.11)
		B22X	28529	(126.90)	7227	(32.15)	34903	(155.25)	19057	(84.77)	13234	(58.87)
96	(2438)	B22	2728	(16.58)	1761	(7.83)	3456	(15.37)	2101	(9.34)	1671	(7.43)
		B22A	11951	(53.16)	2359	(10.49)	15291	(68.02)	7715	(34.32)	5357	(23.83)
		B22X	25945	(115.41)	6393	(28.44)	33197	(147.67)	16749	(74.50)	11630	(51.73)
102	(2591)	B22	2545	(11.32)	1664	(7.40)	3225	(14.34)	1951	(8.68)	1542**	(6.34)
		B22A	10678	(47.50)	2093	(9.31)	14455	(64.30)	6834	(30.40)	4746	(21.11)
		B22X	23182	(103.12)	5672	(25.23)	31382	(139.59)	14836	(65.99)	10303	(45.83)
108	(2743)	B22	2381	(10.59)	1575	(7.00)	3022	(13.44)	1816	(8.08)	1426**	(6.60)
		B22A	9524	(42.36)	1867	(8.30)	13568	(60.35)	6096	(27.11)	4233	(18.83)
		B22X	20676	(91.97)	5059	(22.50)	29456	(131.03)	13234	(58.87)	9190	(40.88)
114	(2895)	B22	2234	(9.94)	1494	(6.64)	2842	(12.64)	1694	(7.53)	1322**	(5.88)
		B22A	8548	(38.02)	1675	(7.45)	12630	(56.18)	5471	(24.33)	3799**	(16.90)
		B22X	18558	(82.55)	4539	(20.19)	27420	(121.97)	11877	(52.83)	8247	(36.68)
120	(3048)	B22	2101	(9.34)	1418	(6.31)	2680	(11.92)	1583**	(7.04)	1228**	(5.46)
		B22A	7715	(34.32)	1512	(6.72)	11642	(51.78)	4937	(21.96)	3429**	(15.25)
		B22X	16749	(74.50)	4097	(18.22)	25275	(112.43)	10718	(47.67)	7444	(33.11)

**Where the slenderness ratio $\frac{KL}{r}$ exceeds 200, and K = end fixity factor, L = actual length and r = radius of gyration.